



# Model No. 1

Item No.	Part No.	Description	Number
1	2A3&4-1	Ring Gear Assembly	1
2	2-1	Saddle Assembly	1
3	2DH-1-2	Boomer Strap Eye	1
4	2D-1-2	Boomer Strap Eye	1
5	27-1-6	Boomer	1
6	24-1-2	Boomer Spring	1
7	20-1	Boomer Chain	1
8*	13C-1	Cuboid Spacer	4
9	8-0-1	Crank	1
10	8C-1-2	Crank Pinion	1
11	26-1-3	Bearing	6
12	8A10&12-1-2	Crank Gear Axle Assembly	1
13	9-1	Pinion Gear	2
14	18-1	Double Bearing Bracket	1
15	18A-1	Double Bearing Bracket Assembly	1
(Consists of Item Nos. 9,10,11,12,13,14)			

Item No.	Part No.	Description	Number
16	14-1-2	Sprocket	1
17	8A-1-3	Gear Axle	1
18	17-1	Single Bearing Bracket	1
19	17A-1	Single Bearing Bracket Assembly	1
(Consists of Item Nos. 11,13,16,17,18)			
20	12A-1	Top Roller Chain	1
21	23-1	Handle	1
22	1-R	Torch Arm	1
23	7F	Knob and Cam Assembly	1
24	7CS	Torch Holder	1
25	6	Base for 5C	1
26	5C	Torch Carrier Assembly	1
27	21-1-2	Key Ring	1
28	30-1	Boomer Assembly	1
(Consists of Item Nos. 5,6,7,27)			
29	16-1	Foot	2

\* Cuboid Spacers are used on all Model No. 1 Machines with SN#64577-CB and up. For all other machines, unless modified with a new saddle, old-style spacers will be required. Order part #36-1 Spacer Bolt Assembly which consists of four spacers each for 4", 6" and 8" pipe.