



# Model No. 6

Item No.	Part No.	Description	Number
1	2A3&4-6	Ring Gear Assembly	1
2	2F-6	Saddle Arm	4
3	2E-6	Saddle Spacer Stud	2
4	2D-5-6	Boomer Strap Eye	4
5	2C-6	Back Saddle Ring	1
6*	13C-6	Cuboid Spacer	4
7	18-5-6	Double Bearing Bracket	4
8	18AS-5-6	Double Bearing Bracket Assembly	2
(Consists of Item Nos. 7,10,11,12,13,14,15,16)			
9	18AD-5-6	Double Bearing Bracket Assembly	2
(Consists of Item Nos. 7,11,12,13,14,15,16,17)			
10	12-4-6	Sprocket (Double)	2
11	10-5-6	Crank Gear	4
12	8A-4,5-6-8B-5-6	Gear Axle	4
13	26-4-6	Bearing	16
14	8C-4,5-6	Crank Pinion	4
15	9-4-6	Pinion Gear	4

Item No.	Part No.	Description	Number
16	8-3-6	Crank	2
17	14-4-6	Sprocket	2
18	29A-6	Side Tie Rod	2
19	29-6	Tie Rod	1
20	12B-6	Side Roller Chain	2
21	12A-6	Top Roller Chain	1
22	C-ADJ	Model "C" Adjustable Torch Holder	1
23	7CS	Torch Holder	1
24	27-1-6	Boomer	2
25	24-3-6	Boomer Spring	4
26	20-6	Boomer Chain	2
27	21	Boomer Strap Snap	1
28	30-6	Boomer Assembly	2
(Consists of Item Nos. 25,26,27,28)			
29	25	Boomer Hook	2
30	16-5-6	Foot	2

\* Cuboid Spacers are used on all Model No. 6 Machines with SN#67563-C48 and up. For all other machines, unless modified with new saddle arms, saddle spacers will be required. Order part #36-48 Spacer Bolt Assembly which consists of four spacers each for 42", 44", 46" and 48" pipe.