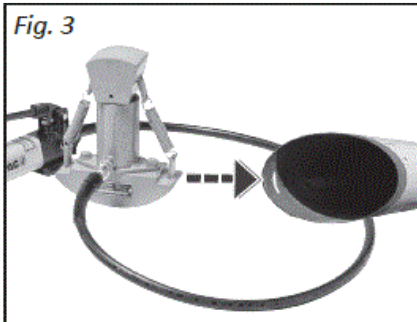
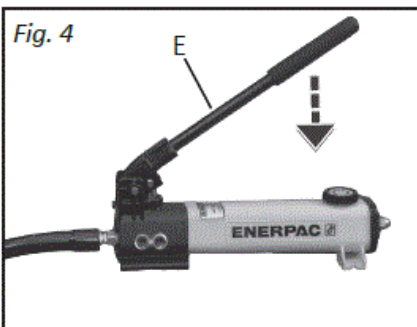


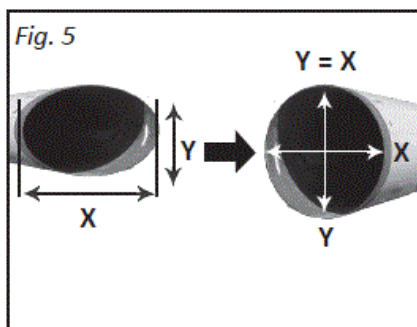
DENT REMOVER OPERATION



1. Insert the Hydraulic Dent Remover so that the head and base of the Hydraulic Dent Remover are in line with the Short Diameter of the pipe. (Fig. 3)

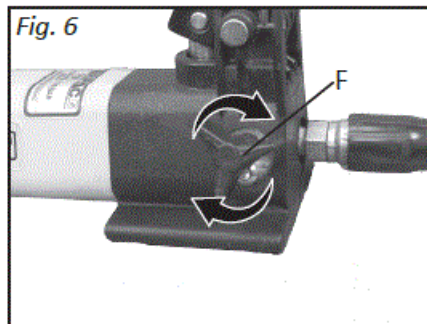


2. Use the hydraulic pump (E) to increase the hydraulic pressure. (Fig. 4)



3. Increase the pressure on the Hydraulic Dent Remover until the short diameter of the pipe (Y, Fig. 5) measures the original long diameter of the pipe. (X, Fig. 5)

Note: The diameter of the pipe in line with the Hydraulic Dent Remover will decrease to approximately the Nominal Diameter.



4. Relieve the pressure by turning the hydraulic release valve (F) on the Hydraulic Dent Remover and lower the head of the reformer. (Fig. 6)

Note: Measure the diameter of the pipe and ensure that the pipe meets out-of-round criteria for any couplings or pipe fittings, if not repeat steps 1 through 4 of the operation procedure.