PROLINE
PIPE EQUIPMENT INC.

MUD PLUG KIT
INSTRUCTIONS

MIXING PROCEDURE FOR REPAIRING EXISTING PIPING:

Step 1 Remove the contents from the pail. Review MSDS and retain for future reference.

Step 2 Put on your dust mask and rubber gloves.

Step 3 Estimate the amount of powder required for the diameter of your pipe and pour it into the pail. Add only enough mixing fluid necessary to form a workable plug. Hint: Leave a little fluid and powder in reserve to adjust the mixture of the plug if necessary.

Step 4 Tie a piece of wire around a rag and insert the wire and the rag inside the pipe 6 - 10 inches down the pipe. Make sure the wire is still sticking out of the pipe-end that you are working at. Shape the plug into a ball and insert into the pipe up against the rag and wire. With your remaining mixing fluid now clean up the area where you will be welding making sure that the inside of the pipe is dry and clean. It is good to throw a handful of dry powder against the plug once in place to soak up any moisture left behind in the pipe. Note: Leave the plug in place for several minutes to allow any moisture to evaporate, this will ensure you have minimal LEL readings.

Step 5 After the welding is done, remove the plug by pulling on the wire that has the rag attached to it. The plug, rag, and wire will pull out of the pipe.

Step 6 Finish the task by cleaning up your work area and use the pail to hold all of the left over product, dirty rags, mask, gloves and empty fluid containers, let's keep the environment clean.

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