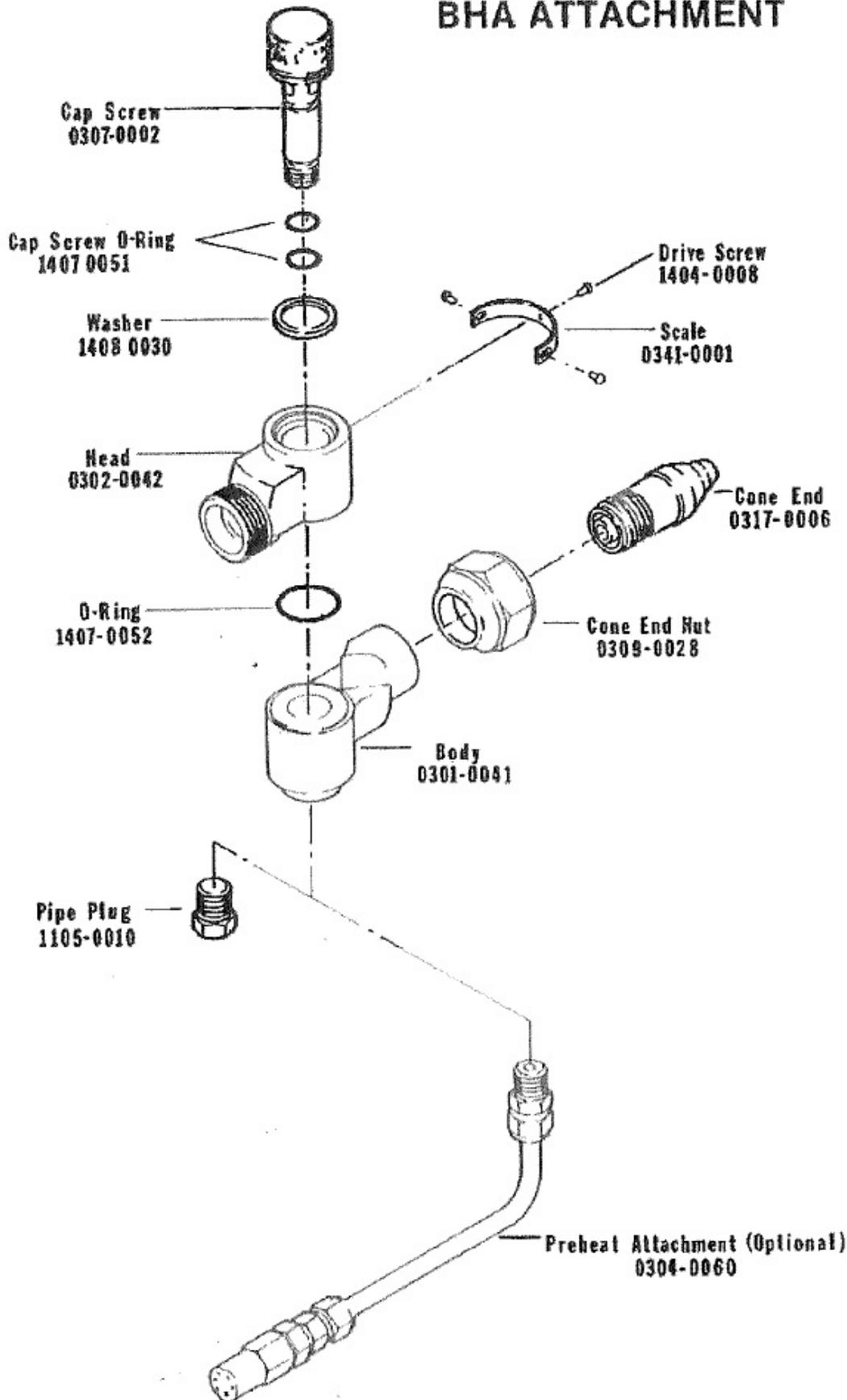


Victor BHA Angle Head Attachment

BHA ATTACHMENT

Parts List



SERVICE NOTES

1. Apply Loctite #222 sparingly to the second and third male threads of the cone end (0317-0006) immediately prior to assembly.
2. Use Teflon tape to seal the pipe plug (1105-0010) and preheat attachment (0304-0060).
3. Use Fluorolube to lubricate "O"-Rings.
4. Use repair tool RT108 (1420-0166) to remove cone end (0317-0006).